

- Actuation & Controls
- Commercial Plumbing & HVAC/R
- Industrial PVF
- Instrumentation
- Pipe Shop Capabilities
- Sanitary Process Division
- Steam, Hot Water, Humidification

In-House Capabilities



- **Cutting**
 - ¼" to 12" * - Saw cutting of Carbon, Stainless, Copper, Plastic
 - 14" and above – Plasma torch cutting of Carbon, Stainless
- **Beveling**
 - 1" to 3" – Lathe or Grinder bevel of Carbon & Stainless
 - 4" to 24" * - Ridgid B-500 Bevel of Carbon & Stainless
 - (Max ½" wall, Min 3" length)
- **Threading 1/8" to 6" * - Carbon, Stainless Sch 40 & 80. Minimum lengths to thread both ends:**
 - 1/8" to 2" O.D.6-1/2" minimum length
 - 2-1/2" to 4" O.D.7" minimum length
 - 5" to 6" O.D.8" minimum length
- **Roll Grooving**
 - Advanced Groove System (AGS) 14" to 16" *
 - Original Groove System (OGS) 2" to 16" *
 - Vic V414 OGS Groover – we have 4 Roll Sets:

OGS Grooving Capabilities				
Roll Set Sizes	Carbon Steel	Stainless Steel Sch5&10	Stainless Steel Sch40&80	Copper
2" to 3-½"	YES	YES	YES	2" to 3"
4" to 6"	YES	YES	YES	
8" to 12"	YES	*	YES	
14" to 16"	YES	*	YES	

4" minimum length for Groove by Groove or Groove by Thread

*For sizes outside of these ranges we may have 3rd party solutions available.